PRODUCT CATALOG

TABLE OF CONTENTS

GRAPHENE
NANOTUBES

TUBALL™

Diameter

1.6±0.4 nm

Length

>5 µm

GRAPHENE NANOTUBES

Human existence is shaped by the materials we use. More than 50% of all basic materials can be improved by introducing a universal material: single wall carbon nanotubes. These tiny tubes provide us with a rare opportunity to create nanoaugmented materials that have extraordinary properties.*

Single wall carbon nanotubes (SWCNTs) should be referred to as graphene nanotubes (GNTs) because each nanotube is an extremely thin rolled-up sheet of graphene. The superiority of graphene nanotubes is due to their exceptional properties, such as superior conductivity, high temperature resistance, strength and flexibility.

* Estimates based on report and analysis provided by one of the leading management consulting firms.

TUBALL™

While the huge potential of GNTs has been recognised for many years, until recently their wide application in industry was not possible because of an absence of technology for their mass production, their high price, and a lack of methods for introducing them into materials.

TUBALL™ nanotubes are the first GNTs to be available for commercial applications in a wide range of industries. OCSiAl's breakthrough yet low-cost mass-production technology has made the widespread use of nanotubes economically viable while still preserving their high quality.

FEATURES

• Best price-to-performance ratio compared with similar products
• Maintains color, elasticity, durability and other key properties
• Versatile for an extremely wide range of applications
• High-quality nanotubes (G/D ratio >90)
• Benefits start from ultra-low concentrations
• Adds uniform, permanent and stable electrical conductivity
• Enhances mechanical properties of materials

HOW IT WORKS

TUBALL™ provides significant improvements in material properties upon the addition of ultra-low loadings — starting from only 0.01%.
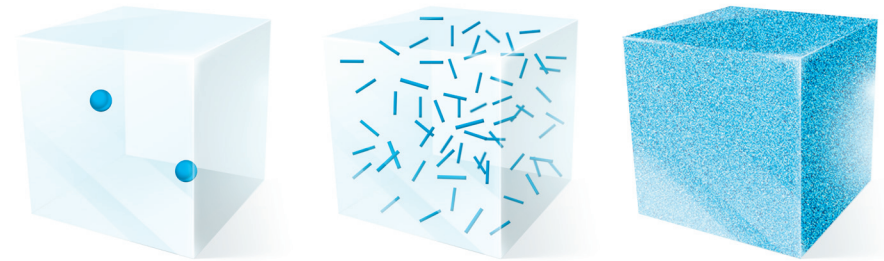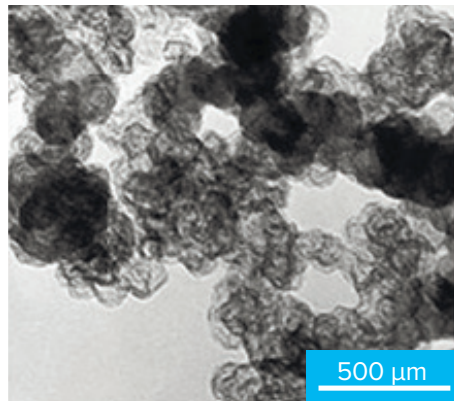
Microparticles	Nanofibers	GNTs

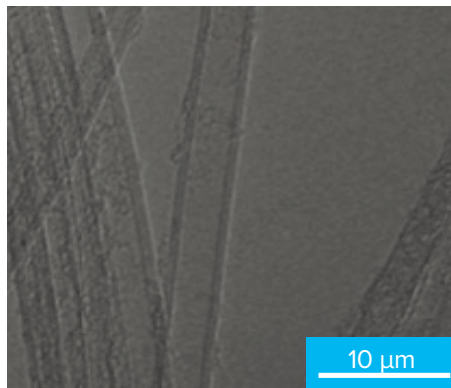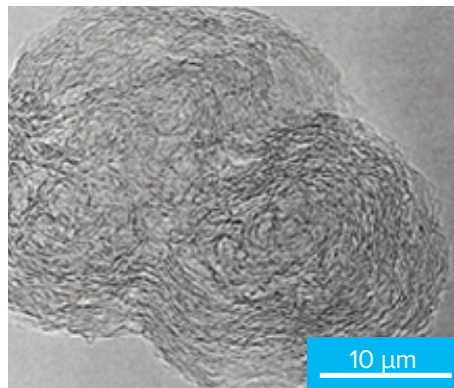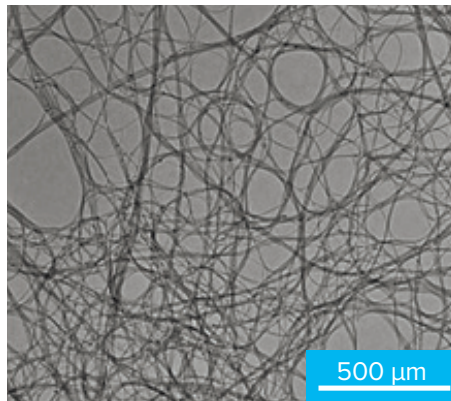The same concentration of particles (~0.1%) in the same volume.

Unlike conventional additives such as multi wall carbon nanotubes, carbon fibers, and most types of carbon black that unevenly disperse in a material's matrix, GNTs create a 3D uniform reinforced and conductive network.
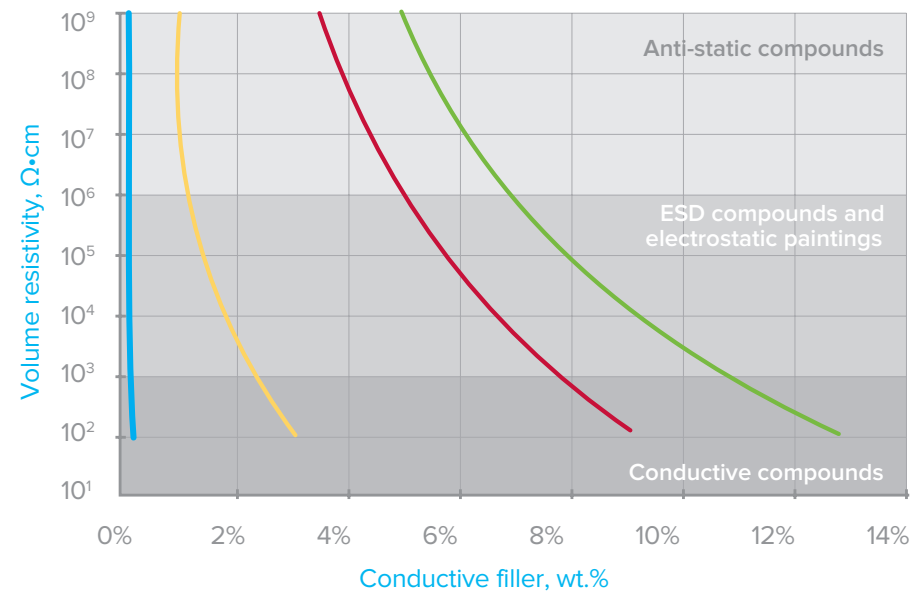
NANOTUBES: THE ULTIMATE CARBON MATERIAL

Conductive carbon black

TUBALL™ graphene nanotubes

500 µm

500 µm

10 µm

10 µm

THERMOSETS WITH TUBALL™ SHOW A SIGNIFICANT INCREASE IN CONDUCTIVITY

Volume resistivity, Ω•cm

Conductive filler, wt.%

Anti-static compounds

ESD compounds and electrostatic paintings

Conductive compounds

— TUBALL™ graphene nanotubes
— Multi wall CNT
— Premium carbon black
— Conductive carbon black

Results for unfilled polyester resin. ASTM D257.

TRULY UNIVERSAL MATERIAL

To easily and properly incorporate TUBALL™ into materials, OCSiAl has developed and successfully brought to market a line of pre-dispersed concentrates, masterbatches and suspensions that are compatible with various industry-standard formulations.

For more information on TUBALL™ application in a specific matrix, refer to the product listing in the catalog or contact the nearest OCSiAl office for assistance in selecting the right solution.
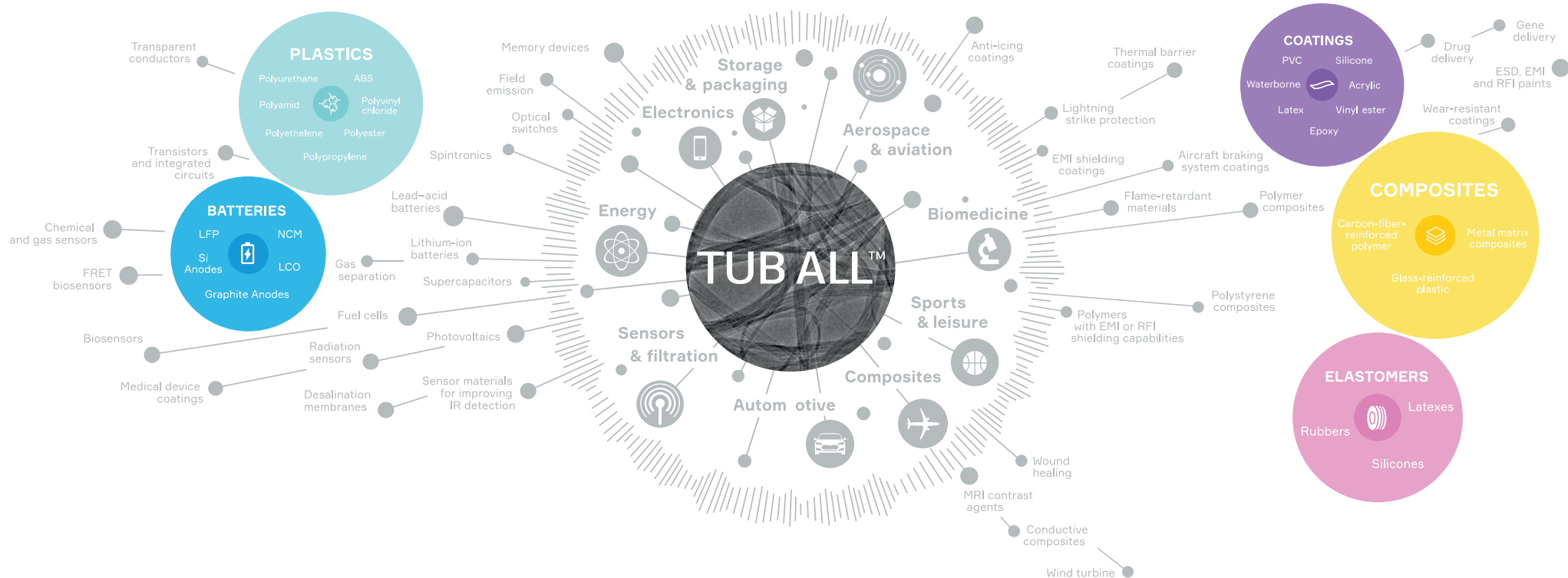
PRODUCTS FOR ENERGY STORAGE

TUBALL™ BATT

TUBALL™ BATT is a ready-to-use dispersion designed to easily incorporate TUBALL™ into electrode formulations during the battery manufacturing process.

TUBALL™ BATT provides a complete or partial substitute for carbon black in battery electrodes and can replace several percent of carbon black with 0.02–0.1% of TUBALL™.

TUBALL™ forms conductive 3D networks between active material particles at very low concentrations. The nanotubes reinforce the electrode structure and improve its mechanical stability during cycling. TUBALL™ improves adhesion by establishing strong ties between the particles, reducing the amount of binder required.

TUBALL™ BATT H2O

Ultrafine TUBALL™ dispersion in H2O for high-energy Si-based anodes.

CUSTOMER CASE

Customer: 3C battery maker

Product: Pouch cells for mobile phones

Why TUBALL™: Improving volumetric density of the battery is required

Dosage in recipe: 0.05%–0.1% of TUBALL™ in SiOx + graphite in anode slurry recipe

The result: 800 Wh/l volumetric density is achieved with a good cycle life performance

Creates a robust network inside the Si-anode and solves the problem of its degradation, allowing Li-ion battery makers to use record high quantities of silicon in the recipes of their cells for the first time and reach the desired energy density targets, as well as unlocking fast-charging capabilities. The key element of Si-based anodes in the majority of silicon anode projects worldwide.

FEATURES

• Compatible with the majority of state-of-the-art SiOx or Si/C anode recipes
• CMC or other binders available
• Low content of foreign impurities
• Ready, easy to use, efficient: proven by leading Li-ion battery makers

BENEFITS

SOLVES THE SI-ANODE DEGRADATION PROBLEM

20% SiO/C anodes with up to 600 mAh/g capacity thanks to TUBALL™ BATT H2O result in a battery cycle life acceptable to the modern EV industry.

CYCLE LIFE THAT MEETS THE TARGETS OF THE MODERN EV INDUSTRY

Makes it possible to retain >80% capacity after 1,500 cycles.

RECORD HIGH ENERGY DENSITY ACHIEVABLE

Boosts energy density up to 300 Wh/kg and 800 Wh/l due to Si-anode enabling.

FAST-CHARGING ABILITY UNLOCKED

Up to 4C charge-rate achievable due to high silicon content enabled by TUBALL™.

TUBALL™ BATT NMP

Ultrafine TUBALL™ dispersion in NMP for high-energy cathodes.

CUSTOMER CASE

Company: Manufacturer of cylindrical batteries for various applications

Product: Cylindrical battery 18650

Why TUBALL™: Too much heat from high discharge rate mode as well as not enough power at lower temperatures

Dosage in recipe: 0.04%–0.08% of TUBALL™ in cathode slurry recipe

The result: DCR decreased significantly, improved continuous discharge rate at 0°C

Unmatched TUBALL™ conductivity for improved battery safety and energy density now comes in an optimized, more cost-efficient dispersion.

FEATURES

- Dispersion optimized specially for cathodes
- More than 80% solids achievable
- Low Fe content
- Choice of PVDF possible
- Ready and easy to use

BENEFITS

BOOSTED ENERGY DENSITY
Thanks to 10–60 times lower loading of conductive additive. Up to 98.8% active material content possible in dry electrode.

IMPROVED ADHESION
Two-times higher thanks to the bond strength between cathode particles.

HIGHER SAFETY
Increased safety due to two-times lower battery resistance increase (DCR).

HIGHER DISCHARGE POWER
Increases >50% at high discharge rates.

ANODES

TUBALL™ graphene nanotubes cover the surface of the silicon particles and create highly conductive and durable connections between them. These connections are so dense, long, conductive, and strong that even when the silicon particles in the anode expand and the material starts to crack, the particles stay well connected to each other through the TUBALL™ graphene nanotubes. This prevents the anode from going out of service—the hugely improved cycle life is enough to meet even the most strict EV manufacturer requirements.

# TUBALL™ UNLOCKS MASS PRODUCTION OF EV BATTERIES WITH SILICON ANODES

Bridging silicon anode particles and preventing their degradation during silicon volume expansion and cracking

A ROBUST NETWORK FROM GRAPHENE NANOTUBES

5 µm
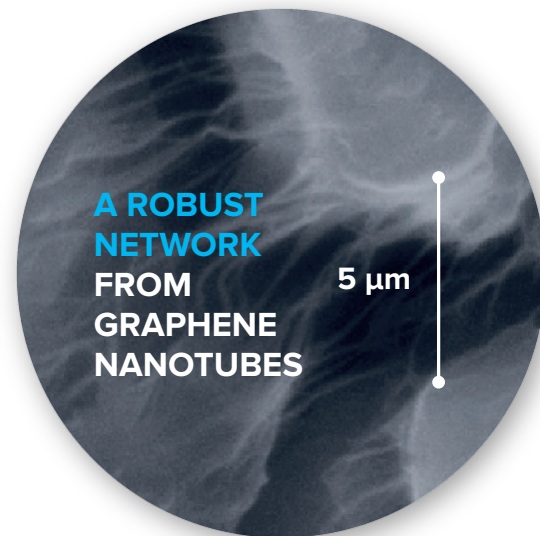
## TUBALL™ SOLVES THE SILICON ANODE PROBLEM, PREVENTING ITS DEGRADATION

Silicon-based anodes:
10% SiOx

Drastically improved cycle life with small addition of TUBALL™.
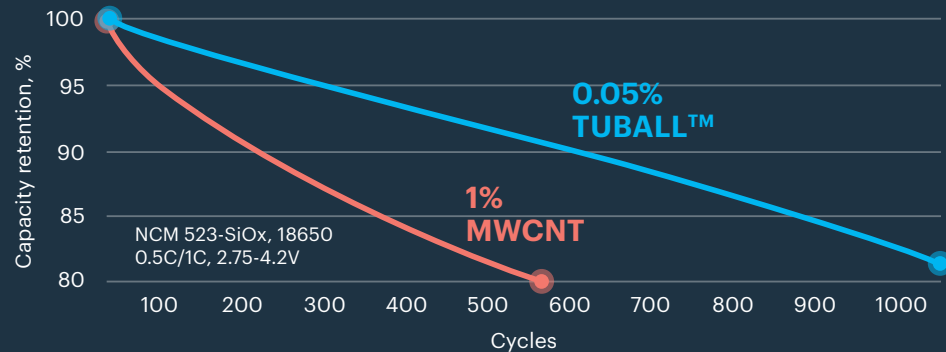
# Silicon-based anodes:
90% SiOx

The more silicon in the anode, the more essential becomes the usage of graphene nanotubes in the design.
A higher content of silicon in the anode leads to higher anode volume expansion during cycling, thus the more essential it becomes to have a robust long–distance conductive network in the electrode keeping silicon anode particles connected to each other, which TUBALL™ is able to create in an unparalleled manner.

25

25
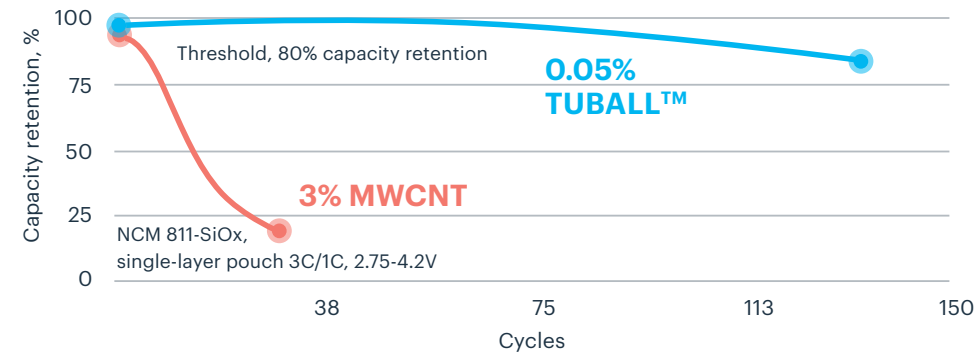
CATHODES

Robust long-distance electrical network from TUBALL™ nanotubes.

A robust TUBALL™ network works like a high-speed highway for electrons and makes it possible to achieve uniform low electrode internal resistance and improved durability of the electrode.
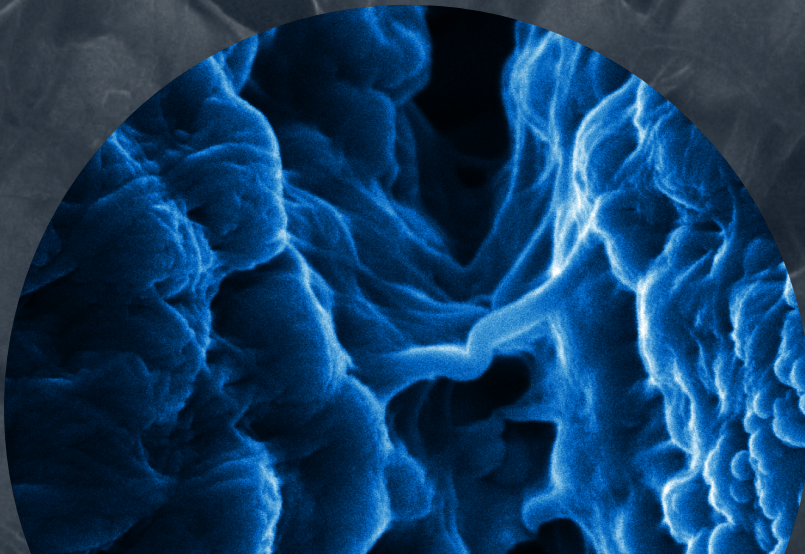
TUBALL™ NETWORK IMPROVES KEY PARAMETERS

In comparison with MWCNT and carbon black cathode formulas:

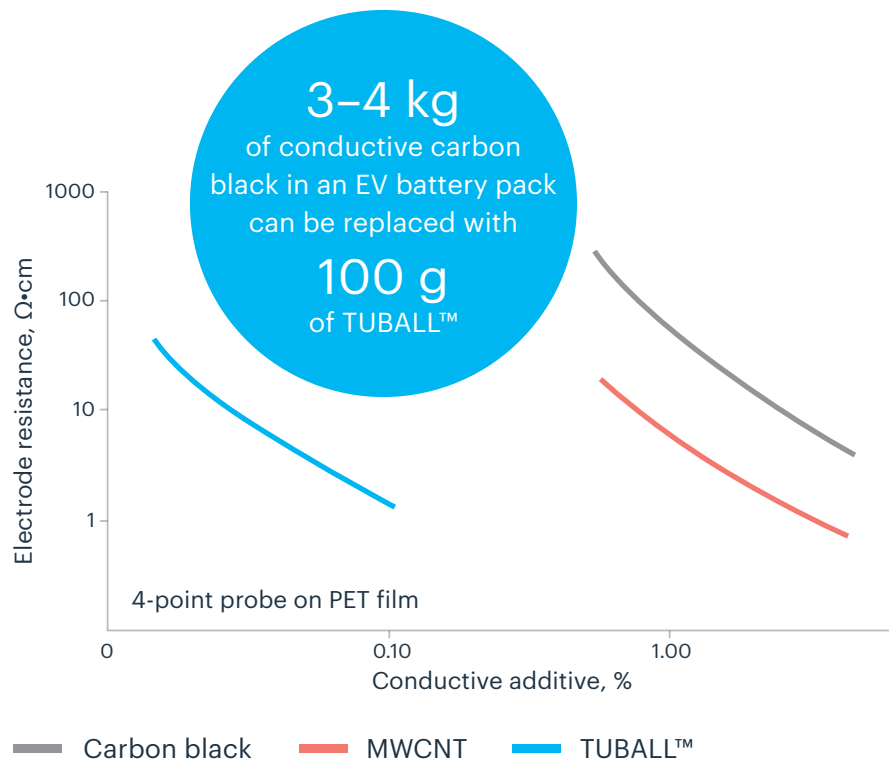| SAFETY	ENERGY DENSITY	DISCHARGE POWER	COHESION
higher due to	higher due to	higher	higher due to
2×	**10–60×**	**>50%**	**2×**
lower battery resistance increase (DCR)	lower loading	at high discharge rates >3C	increase in bond strength between cathode material particles

LOW DOSAGE EXAMPLE IN NCM

Less than 0.1% TUBALL™ graphene nanotubes provides higher energy density. This concentration is 10–60 times lower than that required when using multi-wall carbon nanotubes or carbon black as a conductive material.

3–4 kg
of conductive carbon black in an EV battery pack can be replaced with

100 g
of TUBALL™

Electrode resistance, Ω•cm

4-point probe on PET film

Conductive additive, %

— Carbon black   — MWCNT   — TUBALL™

DCR IN NCM 811 EXAMPLE

The fact that TUBALL™ bundles create highly conductive longdistance routes for electrons between active material particles leads to the fact that even a small amount of TUBALL™ graphene nanotubes is enough to create well-developed conducive networks in the electrode at an ultralow working dosage and thus reduce internal battery cell resistance (DCR).

The lower battery DCR results in lower temperature buildup and thus a reduced risk of a battery fire. This is a crucial safety benefit made possible by TUBALL™ graphene nanotubes.

DCR increase during 45°C cell cycling

0.4 MWCNT + 0.8 SP: 19.2%, 32.8%, 46.3%

0.05 TUBALL™ + 1.0 SP: 4.3%, 10.7%, 16.2%

65 mΩ → 95 mΩ   58 mΩ → 67 mΩ
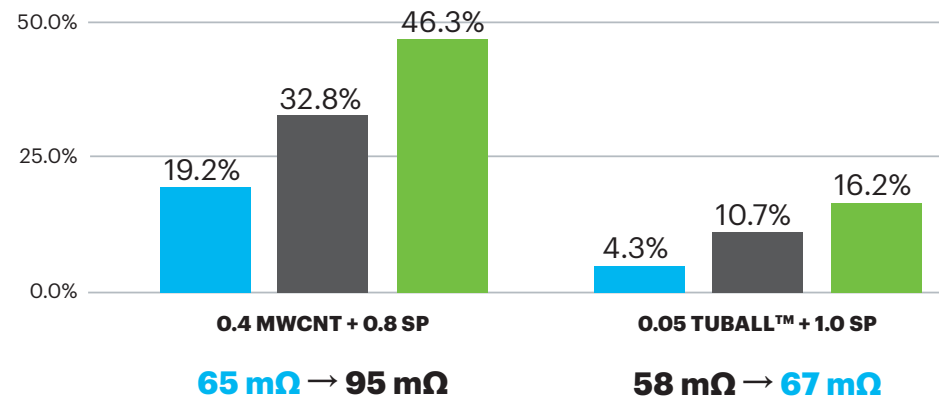
Formulation with TUBALL™ demonstrates significantly lower DCR increase. Cells with TUBALL™ reach initial DCR level of cells without it only after 600 cycles.

THICK CATHODES AND ANODES

Robust TUBALL™ network makes it possible to create electrodes with record high electrode thickness by strengthening the bond between active material particles.

No cracks in the electrode with TUBALL™ even at very high electrode loadings.

LFP example:

3% Carbon black 16 mg/cm²	1% MWCNT 1% Carbon black 28 mg/cm²	0.1% TUBALL™ 16 mg/cm²
3% Carbon black 18 mg/cm² — crack	1% MWCNT 1% Carbon black 32 mg/cm² — crack	0.1% TUBALL™ 24 mg/cm² — no crack
3% Carbon black 24 mg/cm² — crack	1% MWCNT 1% Carbon black 36 mg/cm² — crack	0.1% TUBALL™ 45+ mg/cm² — no crack

DRY ELECTRODE COATING PROCESS

Ensuring uniform long-distance electrical connections between active material particles is of even greater importance in emerging dry electrode coating tech, as the average thickness of the electrodes is higher and the distribution of conductive additives is nonuniform.

TUBALL™ + PTFE composites make it possible to create robust, uniform networks.

TUBALL™ BATT READY-TO-USE PRODUCTS FOR LIBs

	GNTs, %	DISPERSING AGENT, %	METAL IMPURITIES, PPM	DESCRIPTION
FOR CATHODES				
0.4% TUBALL™ BATT NMP	0.4%	PVDF 2%	1–5	Fine TUBALL™ dispersion in NMP to reduce DCR, maximise energy density due to higher active material content, improve electrode cohesion and C-rate, increase electrode thickness.
1% TUBALL™ BATT NMP	1%	PVDF 2%	1–5	Next generation of TUBALL™ dispersions in NMP with 2.5× higher TUBALL™ content. Cost-parity with high-quality MWNCT.
0.4% TUBALL™ BATT HNBR	0.4%	HNBR 0.4%	1–5	Ultrafine TUBALL™ dispersion in NMP that can reduce DCR and improve cycle-life even further. Recommended for LCO chemistries.
FOR Si/C ANODES				
0.4% TUBALL™ BATT H$_2$O	0.4%	CMC 0.6%	1–5	Fine TUBALL™ dispersion in H$_2$O. Improves cycle-life of SiOx, Si/C, and metallurgical Si anodes, enabling their industrial adoption in high-energy cells. Industry standard.
0.8% TUBALL™ BATT H$_2$O	0.8%	CMC 0.8%	1–5	Next generation of TUBALL™ dispersions in H$_2$O with 2× higher TUBALL™ content.

PRODUCTS
FOR ELASTOMERS

APPLICATION EXAMPLES

Non-marking solid tires

Cables

Textile coatings

Conveyor belts and rollers
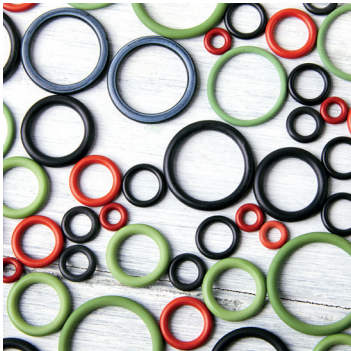
O-rings, hoses, jackets,
heat-resistant cords and plates

Pressure-sensitive adhesive film

Rubber seals
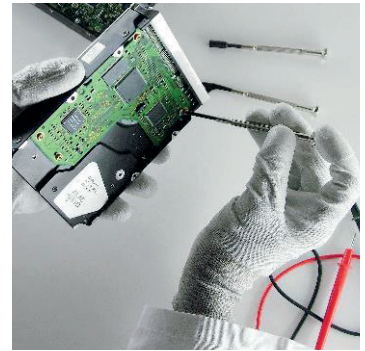
ESD gloves

TUBALL™ MATRIX
FOR SILICONES

TUBALL™ MATRIX 601, 602 and 605 are nanotube concentrates specifically designed to provide superior electrical conductivity to silicone compounds (LSR – liquid silicone rubber, RTV – room temperature vulcanized rubber, and HCR – high consistency rubber) while retaining mechanical properties and minimally impacting the host matrix.

TUBALL™ MATRIX 601 / 602 / 605

PROPERTY — Electrical conductivity

TUBALL™ MATRIX 601

Carrier: polydimethylsiloxane oil

KEY APPLICATIONS
- LSR (liquid silicone rubber)
- RTV (room temperature vulcanised) silicones

TUBALL™ MATRIX 602

Carrier: vinyl-terminated polydimethylsiloxane

KEY APPLICATIONS
- LSR (liquid silicone rubber)
- HCR (high consistency rubber)

TUBALL™ MATRIX 605

Carrier: silicone gum

KEY APPLICATIONS
- HCR (high consistency rubber)

CONDUCTIVE SILICONES WITH TUBALL™ MATRIX

	Currently available	TUBALL™ MATRIX
Volume resistivity level	<100–10^8 Ω•cm	<100–10^8 Ω•cm
Concentration of conductive filler	30–70 wt.%	0.5–5 wt.%
Retain mechanical properties	No	Yes
Allow coloration	No	Yes

FULL RANGE OF RESISTIVITY

TUBALL™-BASED PRODUCTS

CONDUCTIVE | DISSIPATIVE

10^4 10^5 10^6 10^7 10^8 10^9

Ω
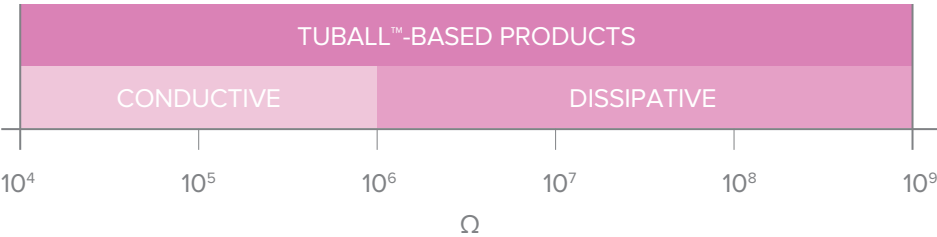
MECHANICAL PROPERTIES OF RTV WITH 3 wt.% TUBALL™ MATRIX 601 IN COMPARISON WITH CONDUCTIVE CARBON BLACK*

Volume resistivity 200 Ω•cm

- ■ RTV (base)
- ■ 3 wt.% TUBALL™ MATRIX
- ■ 15 wt.% carbon black
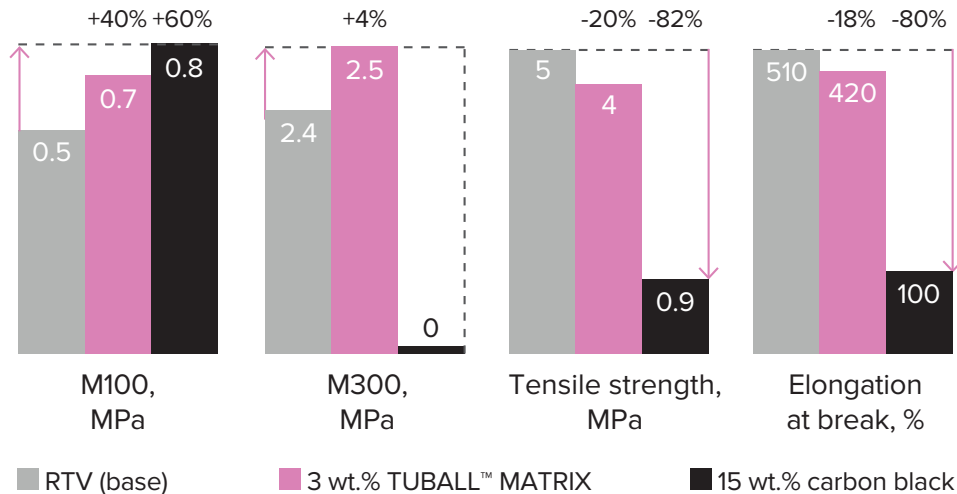
TUBALL™ MATRIX makes it possible to produce conductive compounds without impairing flexibility or mechanical properties

* Measurements conducted according to ASTM D412.
Study was conducted with conductive carbon black VULCAN® XC72R.

VOLUME RESISTIVITY OF LSR SILICONE WITH TUBALL™ MATRIX 601 IS IN THE RANGE 10–10^{16} Ω•cm*

* Tested in two-component LSR (Shore 40). Measurements conducted according to ASTM D991.
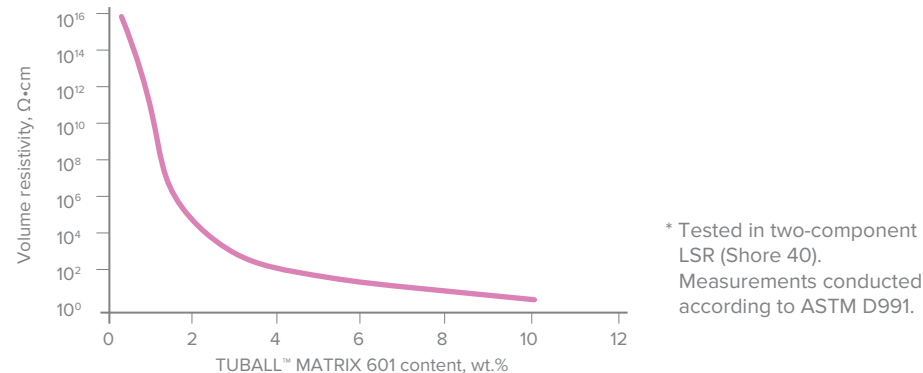
VOLUME RESISTIVITY OF HCR SILICONE WITH TUBALL™ MATRIX 605 IS IN THE RANGE <10–10^{11} Ω•cm*

* Tested in HCR (Shore 60). Measurements conducted according to ASTM D991.
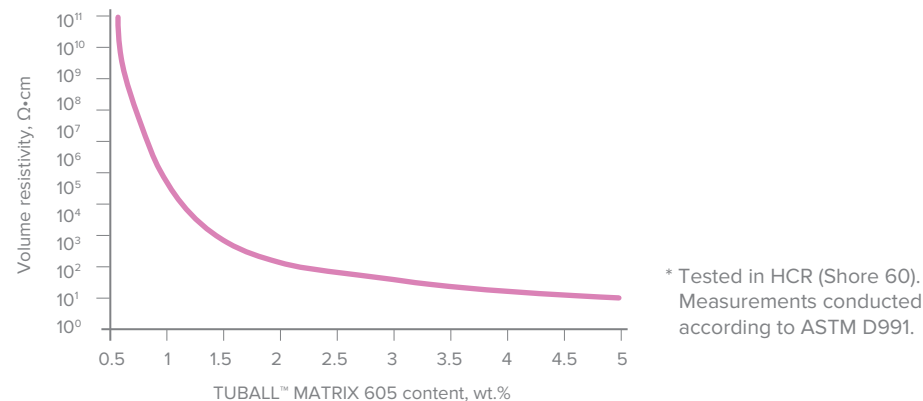
TUBALL™ MATRIX FOR RUBBERS

TUBALL™ MATRIX 600-x series are nanotube concentrates designed to impart required electrically conductive properties to rubbers and to significantly enhance their mechanical properties.

TUBALL™ MATRIX 610 / 620.3

PROPERTY — Electrical conductivity

TUBALL™ MATRIX 610
Carrier: Polymer, paraffinic mineral oil

KEY APPLICATIONS
• EPDM

TUBALL™ MATRIX 620.3
Carrier: Polymer, TDAE oil

KEY APPLICATIONS
• NR
• BR

FEATURES OF TUBALL™ MATRIX FOR RUBBERS:

• Suitable for anti-static, static dissipative, and conductive applications
• Extremely low loadings of nanotubes that preserve properties
• Retain mechanical properties including softness
• Maintain rheology and viscosity
• Standard processing and mixing equipment
• Allows for colored ESD compounds

Ensuring long service life and stable conductive properties to crucial products and processes, nanotube-modified rubbers are widely used in the electronics, automotive, and tire, oil & gas, and other industries.

OCSiAl has developed a variety of products based on TUBALL™ graphene nanotubes for EPDM, NBR, SBR, blends of NR/BR, FKM, and other types of rubbers.

IMPROVEMENT OF TEAR STRENGTH AND TENSILE PARAMETRS EVALUATION IN 3 VISCOSITY TYPES OF EPDM

MECHANICAL PROPERTIES OF ANTI-STATIC NON-MARKING NR/BR SILICA BASED COMPOUND WITH TUBALL™ MATRIX 620.3

LOW MOONEY

MEDIUM MOONEY

HIGH MOONEY

— 3–6 wt.% TUBALL™ MATRIX 610   — Reference compound
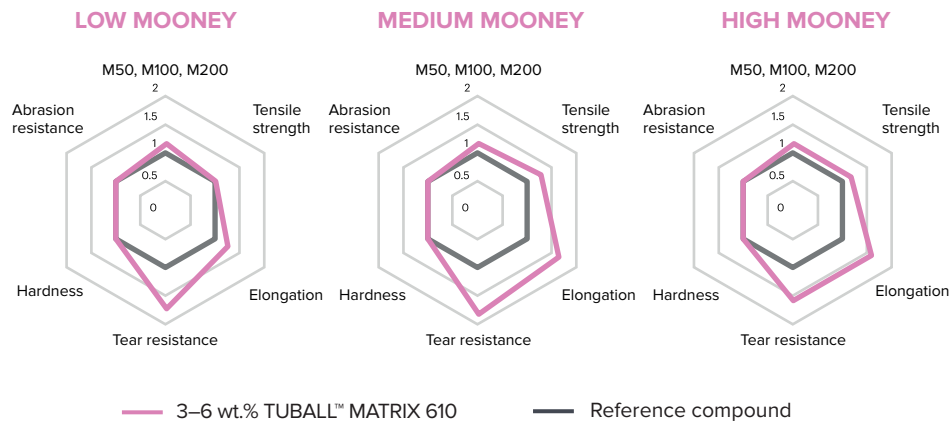
- M50, M100, M200 increased by 15–20%
- Tensile strength increased by 16–23%
- Tear resistance increased by 25–103%

- Abrasion resistance increased by 3–11%
- No drawback in elasticity
- Electrical restivity 10^6–10^9 Ω·cm

— Reference

— TUBALL™ MATRIX 620.3 (0.3 wt.% of TUBALL™)
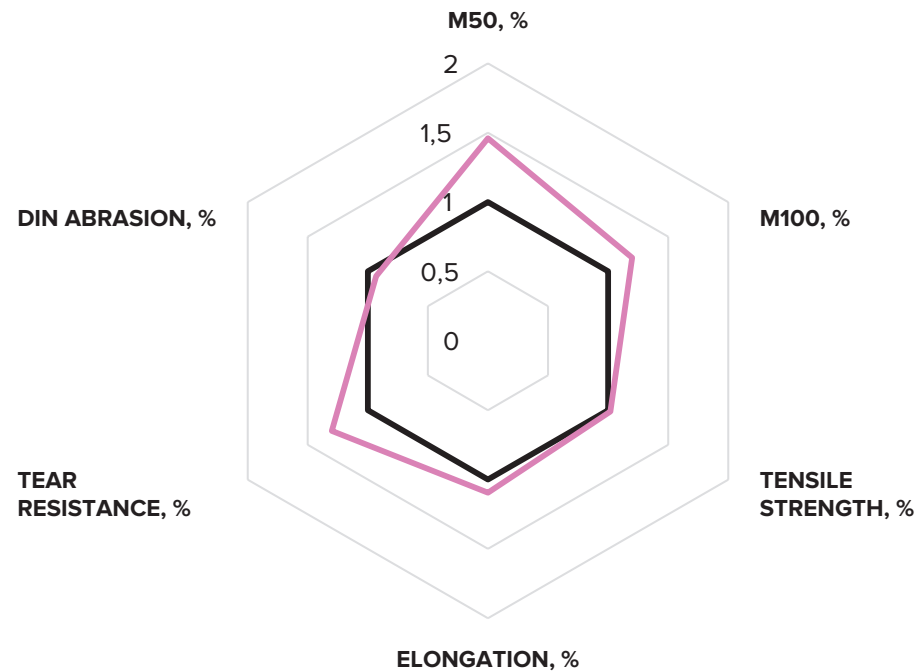
TUBALL™ LATEX

TUBALL™ LATEX is a water-based suspension for manufacturing latex gloves and latex products with anti-static properties, while retaining mechanical properties and minimally impacting the host matrix.

TUBALL™ LATEX makes it possible to attain permanent and humidity-independent conductivity that is fully compliant with the most demanding applications, including the new European standard EN 16350:2014 (EN 1149) for anti-static properties in safety wear.

TOUCHSCREEN OPERATION WITH INDUSTRIAL GLOVES

TUBALL™ graphene nanotubes provide an anti-static effect that allows smooth operation of touchscreens without gloves having to be removed and that ensures worker and product protection.

KEY BENEFITS

- Stable ESD properties according to international standards for protective wear
- Standard liners without conductive yarns
- No changes in formulation or dipping process
- Allows coloration

ANTI-STATIC NITRILE LATEX WITH TUBALL™

	Current solutions	Results with TUBALL™
Specific resistance level	10^7–10^{11} Ω	10^2–10^{11} Ω
Concentration of conductive filler	5–25 wt.%	0.03–0.075 wt.%
Negative impact on mechanical properties	Yes	No
Color retention	No	Yes
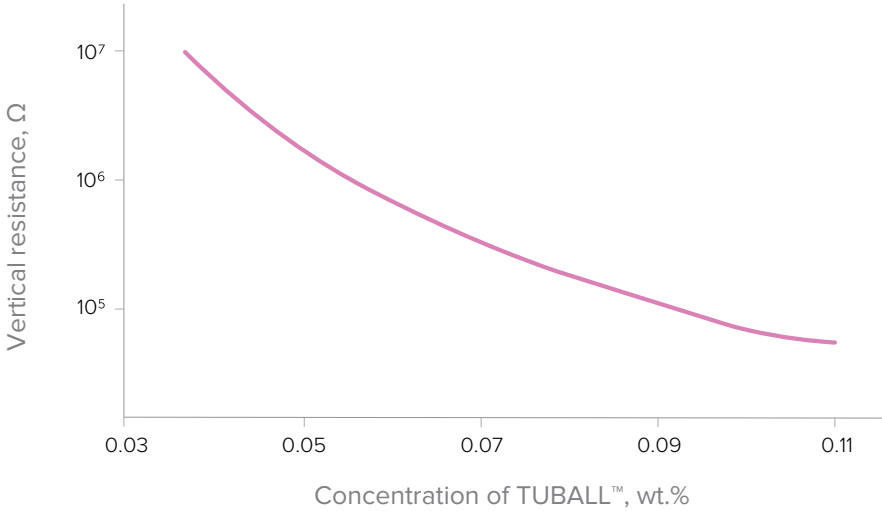
Measurement of electrical resistivity according to EN 16350:2014 carried out on teraohmmeter: TO-3 cable; electrode type - TE 50 for textile measurement (DIN 54345-1, DIN EN 1149-1 and DIN EN 1149-2)

ESD GLOVES WITH TUBALL™
PU & NITRILE LATEXES

HOW TO MAKE YOUR GLOVES CONDUCTIVE WITH TUBALL™

LINER PU GLOVE
industrial
0.06 wt.%

NITRILE LATEX GLOVE
cleanroom
0.06 wt.%

LINER NITRILE GLOVE
industrial*
0.06-0.1 wt.%

ELECTRICAL RESISTANCE 10^7 Ω

0.2% or 0.5%
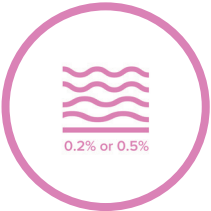
User-friendly water-based dispersion available in two concentrations of TUBALL™
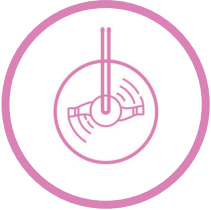
Standard compounding and dipping process
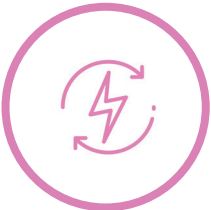
Touchscreen gloves compliant with international standards for protective wear

*Gloves made by industrial partners with TUBALL™

TUBALL™ GRAPHENE NANOTUBE SOLUTIONS FOR ELASTOMERS

PRODUCT	CARRIER MEDIUM	TARGET SYSTEMS						
		LSR silicone	RTV silicone	HCR silicone	EPDM	NR	BR, IR, SBR	NBR, PU, NR latex
SILICONES								
MATRIX 601	Polydimethylsiloxane	●	●					
MATRIX 602	Siloxanes and silicones vinyl group-terminated	●	●	●				
MATRIX 605	Siloxanes and silicones vinyl group-terminated			●				
LATEX								
LATEX H₂O 0.5% (NSA)	Water + anionic surfactant (sodium salt of polynaphthalene sulphonic acid)							●
RUBBERS								
MATRIX 610	Polymer, paraffinic mineral oil				●			
MATRIX 620.3	Polymer + plasticizer					●	●	

Based on Selection Guide V08

PRODUCTS FOR COMPOSITES & COATINGS

TUBALL™ MATRIX 200 / 300-X SERIES

TUBALL™ MATRIX 200 / 300-x series are nanotube concentrates designed to provide permanent, uniform electrical conductivity to various materials: epoxy, polyurethane, polyester, etc. TUBALL™ MATRIX is compatible with a variety of color shades while meeting ESD standards.

APPLICATION EXAMPLES

GFRP pipes

Equipment for mines, electronics,
chemical plants and petrol stations

Epoxy and PU anti-static
flooring

Gelcoats and moldcoats

Industrial rollers

Housing/packaging for sensitive
electronics, and combustible
powders or liquids

Lining coatings

Conductive primers
for plastic components

TUBALL™ MATRIX CONDUCTIVITY AND COLOR

Color change, RAL
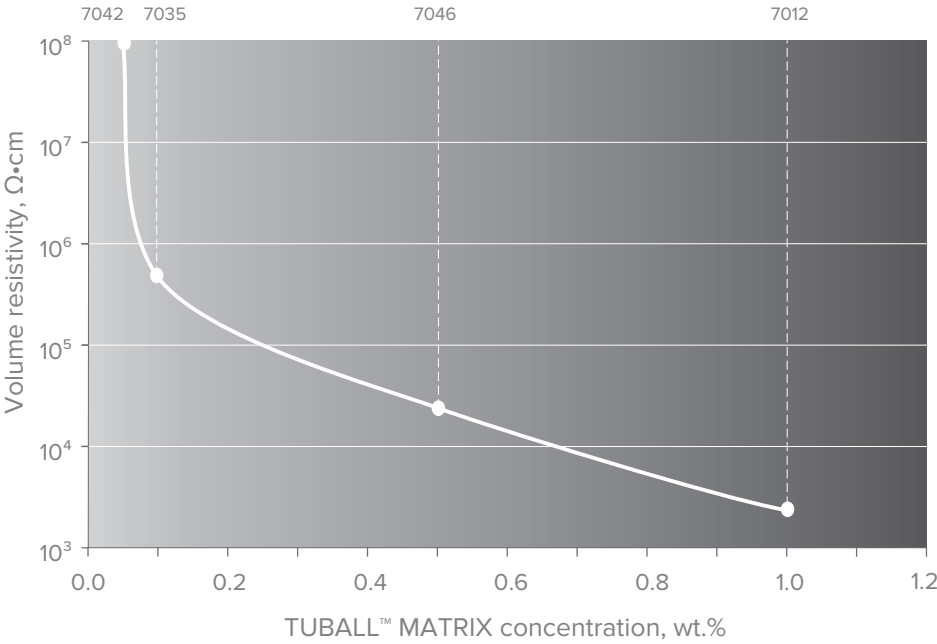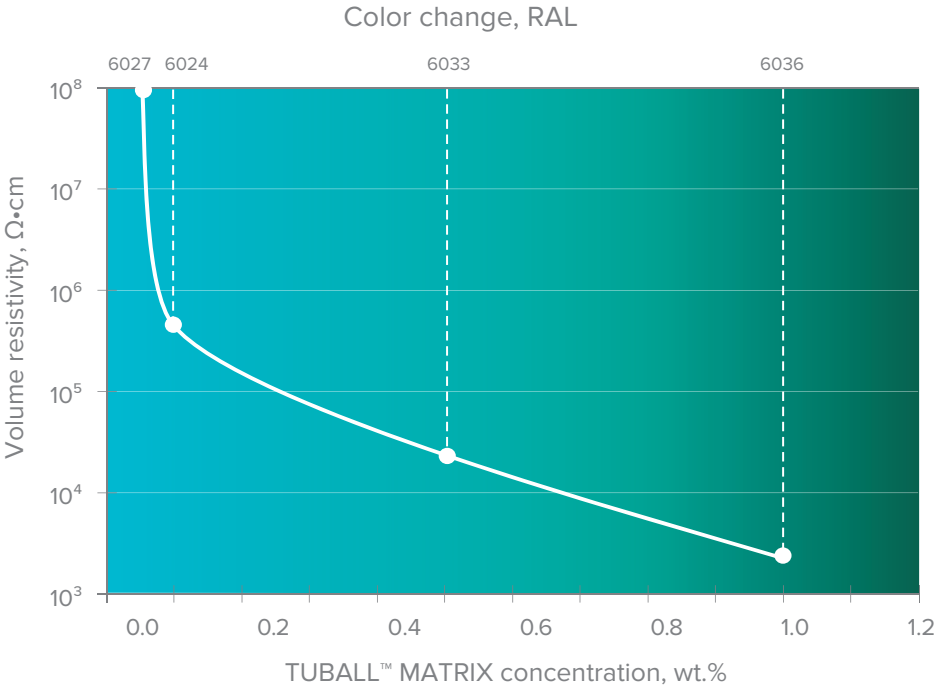
Note: all samples include 5 wt.% of TiO_2 as a whitening agent.
Results for epoxy resin D.E.R. 351. ASTM D257

TUBALL™ COAT_E

TUBALL™ COAT_E is an easy-to-use single wall carbon nanotube suspension in water that provides permanent anti-static properties to waterborne paints and coatings with minimal impact on their color and mechanical properties.

TUBALL™ COAT_E is suitable for production of anti-static waterborne paints and coatings intended for the following applications:

• UV coating
• Packaging for electronics

TUBALL™ COAT_E IS SUITABLE FOR COLORED AND TRANSPARENT SYSTEMS

Color change, RAL

Surface resistivity, Ω/sq

TUBALL™ concentration, wt.%
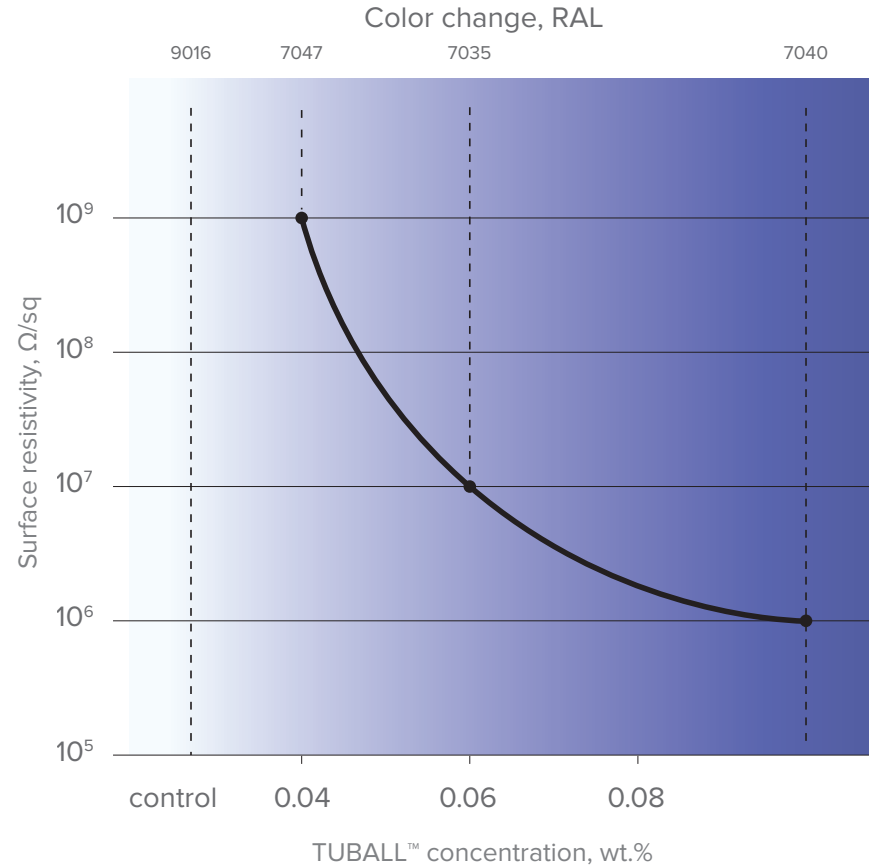
Permanent electrostatic dissipative and conductive properties with color and/or transparency are achieved by simply mixing TUBALL™ COAT_E with the paint system.

- Easy to use
- Efficient ESD protection
- Permanent conductivity
- Suitable for colored and transparent systems

15–30 min
>1000 rpm
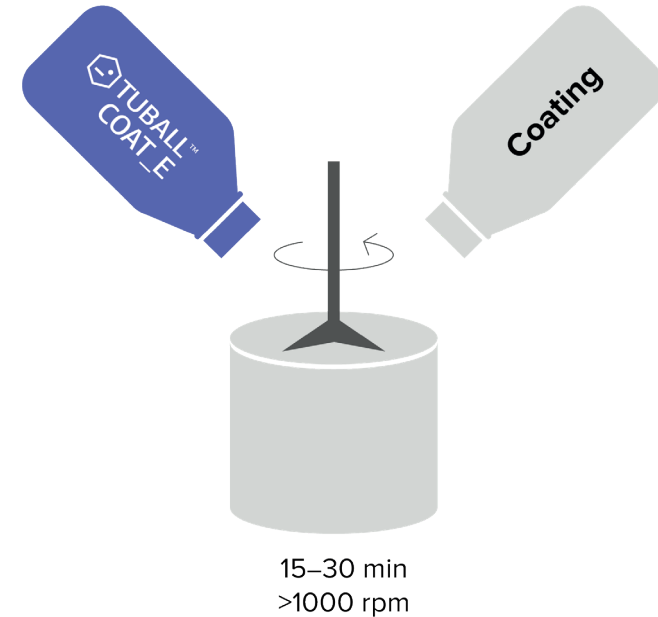
TUBALL™ GRAPHENE NANOTUBE SOLUTIONS FOR COMPOSITES & COATINGS

PRODUCT	CARRIER	COMPOSITION	Solvent-free				Solvent-based							Water-based			
			Epoxy	Polyester	Vinyl-ester	Polyurethane	Epoxy	Polyester	Vinyl-ester	Polyurethane	Melamine	Phenolic resoles	Acrylic	Epoxy	Polyurethane	Acrylic	Phenolic resoles
TUBALL™ MATRIX concentrates (Black flakes paste @ standard dosage 0.1%–1.0%)																	
MATRIX 201	Plasticizer	Fatty acid glycidyl ester (2,3-epoxypropyl neodecanoate, CAS-No. 26761-45-5)	●														
MATRIX 202	Plasticizer	Fatty carboxylic acid ester derivatives				●											
MATRIX 203	Plasticizer + stabilizing agent	Fatty acid glycidyl ester (2,3-epoxypropyl neodecanoate, CAS-No. 26761-45-5) + (polymer + ammonium salt of polyolefins-based derivative (CAS-No. 398475-96-2))					●			●							
MATRIX 204	Plasticizer + stabilizing agent	Triethylene glycol dimethacrylate (CAS-No. 109-16-0) + ammonium salt of polyolefins-based derivative (CAS-No. 398475-96-2)		●	●		●	●		●			●				
MATRIX 207	Plasticizer	Alkyl glycidyl ether (Oxirane, mono[(C12-14-alkyloxy)methyl] derivative, CAS No. 68609-97-2)	●														
MATRIX 208	Plasticizer + stabilizing agent	Alkyl glycidyl ether (Oxirane, mono[(C12-14-alkyloxy) methyl] derivative, CAS-No. 68609-97-2) + ammonium salt of polyolefins-based derivatives (CAS-No. 398475-96-2)					●			●							
MATRIX 209	Plasticizer	Fatty carboxylic acid ester derivatives				●											
MATRIX 301	Surfactant	Ethoxylated alcohol (C12-15-branched and linear, ethoxylated propoxylated, CAS No. 120313-48-6)	●			●											
MATRIX 302	Surfactant + stabilizing agent	Alkylene glycol derivative + stabilizing agent ((disodium 2,2'-([1,1'-biphenyl]-4,4' diyldivinylene) bis (benzenesulphonate, CAS No. 27344-41-8))										●			●	●	●
TUBALL™ suspensions COAT_E (Black liquid @ standard dosage 1.5%–6.4%)																	
COAT_E H₂O 0.4% (SDBS) beta	Water + anionic surfactant	Water + anionic surfactant (sodium dodecylbenzenesulfonate, CAS No. 25155-30-0)												●	●	●	
COAT_E H₂O 0.4% (DBD) beta	Water + distyrylbiphenyl-derivative	Water + distyrylbiphenyl-derivative, (CAS No. 27344-41-8)												●	●	●	

PRODUCTS FOR THERMOPLASTICS

TUBALL™ MATRIX 800-X SERIES

TUBALL™ MATRIX 800-x series is a line of concentrates based on TUBALL™ graphene nanotubes that has been specifically designed to provide superior electrical conductivity to thermoplastic materials, while retaining mechanical properties and minimally impacting the host matrix.

TUBALL™ MATRIX 800 line is designed for the most demanding applications in the automotive, petrochemical, oil and gas, healthcare, pharmaceutical and electronics industries.

APPLICATION EXAMPLES

ESD containers

Ventilation ducting

Anti-static signal lamps

Conductive compounds for e-painting
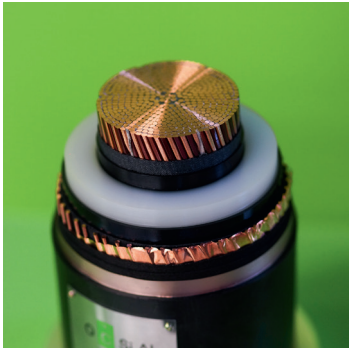
Semiconductive shielding materials

Anti-static textiles

Treadmill belts

Glass fiber filled thermoplastics injection molded parts

TUBALL™ FOR THERMOPLASTICS

PRODUCT	CARRIER	Form*	Target systems														
			Polyethylene	PE rotomolding	Polypropylene	PVC	Thermoformed HIPS	TPU	GF PPS	ABS	PC	PC-ABS	PA	GF filled PA	GF filled PBT	Powder coatings	PET
TUBALL™ MATRIX concentrates (pellets or black flakes paste @ standard dosage 0.3%–3.0%)																	
MATRIX 808	Polyol ester	PLT					●	●	●	●	●	●	●	●	●		
MATRIX 814 **	Epoxidized fatty acid glyceride + stabilizing agent (CAS-No. 162627-31-8, CAS-No. 64742-55-8)	PST				●											
MATRIX 815 beta	Polyethylene wax	PLT	●	●	●											●	
MATRIX 821 beta	Reaction mass of fatty acids, montan-wax, ethylene esters	PLT	●	●			●	●	●							●	●
TUBALL™ suspensions COAT_E (black liquid @ standard dosage 1.5%–6.4%)																	
COAT_E 0.4% (SDBS) beta	Water + anionic surfactant (sodium dodecylbenzenesulfonate, CAS-No. 25155-30-0)	SPSN		●													

* PLT – pallets, PST – paste, SPSN – suspension
** PVC plastisol specific

TUBALL™ MATRIX 808 / 814

PROPERTY — Electrical conductivity

TUBALL™ MATRIX 808

Carrier: polyol ester

Materials: TPU, GF filled PPS, ABS, PC, PC-ABS, PA, GF filled PA, GF filled PBT, Thermoformed HIPS

Working dosage: 0.5–5 wt.%

Shape: pellets

TUBALL™ MATRIX 814

Carrier: epoxidized soybean oil and polymeric stabilizing agent

Materials: PVC-plastisol

Working dosage: 0.25–2 wt.%

Shape: paste

FEATURES OF TUBALL™ MATRIX FOR THERMOPLASTICS:

- Provides thermoplastic compounders with opportunities to develop new conductive products
- Surface resistivity of 10^8–10^9 Ω/sq*
- Volume resistivity of 10^3–10^9 $\Omega\cdot$cm*
- Maintains good balance of mechanical properties
- Stable performance reducing the number of out-of-spec parts
- Permanent homogeneous resistivity without "hot spots"
- Good processability
- High surface quality
- Allows production of conductive parts that retain colors
- Freedom to incorporate other functional ingredients

* Dosages and values can vary depending on the formulation, processing and products. The shown values are mentioned as the typical reference

APPLICATION EXAMPLE: CONDUCTIVE PVC-PLASTISOL

TUBALL™ MATRIX 814 provides a full range of electrical resistivity, while allowing for a wide range of colors to meet customer requirements.
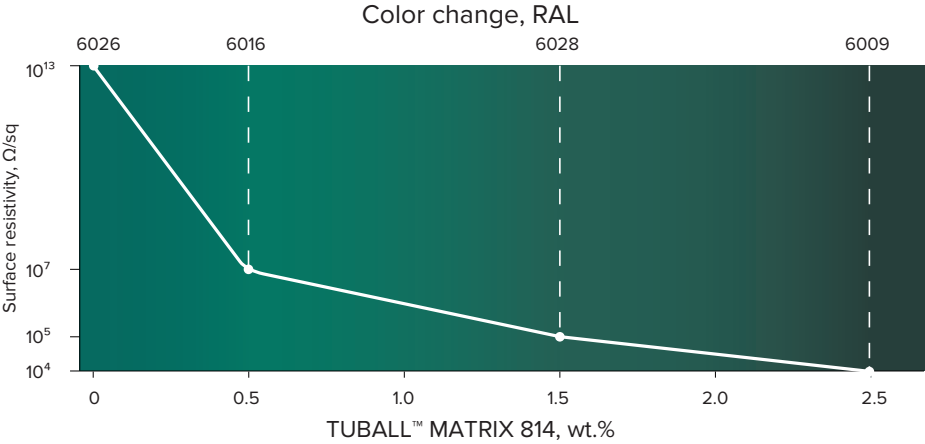
TUBALL™ MATRIX 814 maintains and even improves the mechanical properties of conductive PVC-plastisol compounds.
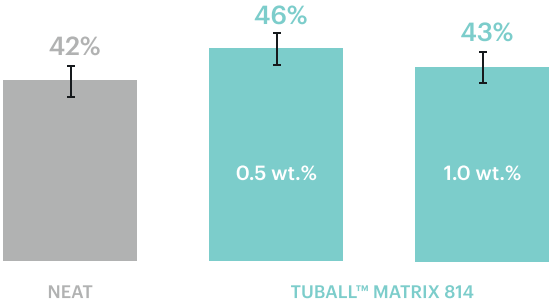
OCSiAl internal PVC plastisol formulation. ASTM D5963-04.

APPLICATION EXAMPLE: CONDUCTIVE GLASS FIBER-FILLED POLYAMIDE

TUBALL™ MATRIX provides a full range of electrical resistivity while maintaining mechanical properties.

Surface resistivity $10^5 - 10^7$ Ω/sq   **Volume resistivity** 10^3 Ω·cm

— Non-conductive GF PA-6
— Conductive GF PA-6 with 2 wt.% TUBALL™ MATRIX 808
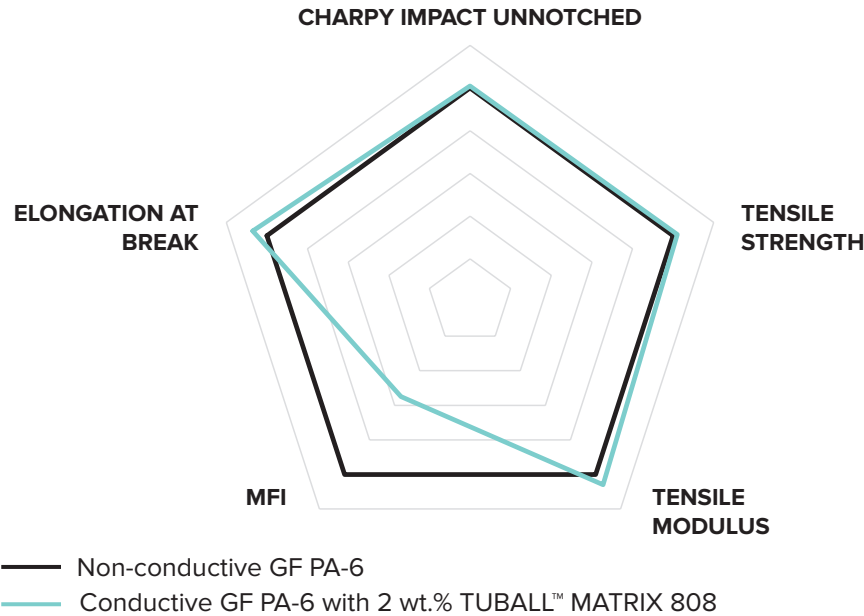
OCSiAl internal study. Injection molded samples. Values can vary depending on processing, products and glass fiber content.

OCSiAl

SAFETY INFORMATION

OCSiAl produces nanotube dispersions and concentrates to enable a simple and easy integration process. TUBALL™ MATRIX products and TUBALL™ suspension products were developed to minimize handling requirements and provide all manufacturers access to the superior performance of graphene nanotubes.

For handling and safety information please refer to the Safety Data Sheet and Safe Handling guide for the corresponding product.

More at **tuball.com**

WARRANTIES AND DISCLAIMER

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OCSiAl

OCSiAl is the world's largest manufacturer of graphene nanotubes, owning the only scalable technology capable of synthesizing them in industrial volumes.

A graphene nanotube, also known as a single wall carbon nanotube, is a rolled-up sheet of graphene possessing exceptional properties, such as high electrical and thermal conductivity, strength, and flexibility. These unique characteristics make graphene nanotubes a versatile additive with potential applications across up to 50% of global materials markets. When integrated into materials, they form a 3D reinforcing conductive network, providing a new set of properties to the final product. Advanced high-performance batteries, composites, plastics, coatings, and other materials additionally enable companies to contribute to reductions in CO_2 emissions at all stages of manufacturing and during usage of new products, stimulating global efforts to achieve carbon neutrality.

OCSiAl produces high-purity graphene nanotubes under the brand name TUBALL™ and accelerates the transformation process of nanotubes from the laboratory to being an industrial-scale material by simplifying their handling. The company has developed TUBALL™-formulated technologies for various applications.

TUBALL™ BATT, an ultrafine dispersion of graphene nanotubes in liquid carriers, is a ready-to-use solution designed for high-energy anodes and cathodes. OCSiAl nanotubes create long, robust electrical networks between active material particles, improving key battery characteristics, including cycle life, DCR (reduced resistance), C-rate performance, and cohesion between active battery material particles, making the battery electrodes more durable. Graphene nanotubes unlock new battery technologies, including high-silicon-content anodes, thick LFP cathodes, fast-charging graphite anodes, and more. They can be applied in both conventional and emerging battery tech, such as a dry battery electrode coating process, and in solid-state batteries.

The TUBALL™ MATRIX nanotube concentrate product line is specifically designed for various elastomers, thermosets, and thermoplastics. It is widely used as a conductive filler to impart anti-static and ESD properties. Depending on the specific requirements, the working dosage is in the range of 0.1–1 wt.% in the final compound. TUBALL™ MATRIX is also increasingly being used as a reinforcing additive in various types of materials, enabling the production of lightweight, strong, smart, conductive, and colored products.

The company's technical support centers are located in Luxembourg, China, and Serbia. They are designed to be capable of completing the full development chain: from initial research to the fine-tuning of the application of TUBALL™ in pilot industrial lines.

TUBALL™ graphene nanotubes are authorized for use across a wide range of industries. They comply with EU-REACH and US Environmental Protection Agency regulations, allowing the commercialization of up to 100 tonnes of single wall carbon nanotubes annually in Europe and an unlimited tonnage band in the US.

Headquartered in Luxembourg, OCSiAl is represented throughout Europe, the US, South Korea, China, Hong Kong, Canada, Mexico, Malaysia, Taiwan, Japan, and India. OCSiAl collaborates with more than 1,500 companies in over 50 countries worldwide and enjoys a network of 25 distributors.

200+ PEOPLE
30+ SCIENTISTS
1 DREAM

CONTACT YOUR LOCAL DISTRIBUTOR TO ORDER A SAMPLE AND OBTAIN TECHNICAL/SAFETY DATA SHEETS

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